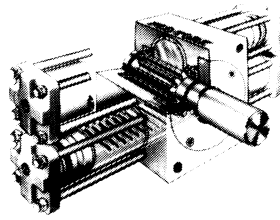
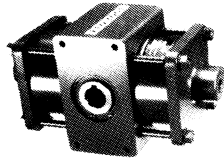




# FLO-TORK®



FS-101  
June 2001

## SERVICE

FLO-TORK, INC.

1701 N. MAIN ST. P.O. BOX 68, ORRVILLE, OHIO 44667-0068

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### MAINTENANCE KITS HYDRAULIC ROTARY ACTUATORS

MODEL NO.	ITEM NO.*	PART NUMBER	QUANTITY SINGLE RACK	QUANTITY DOUBLE RACK
		<b>SEAL MAINTENANCE KIT NO.</b>	<b>50107-1</b>	<b>50107-2</b>
900	14/24	O-ring piston & cyl. head	4	8
&	10	O-ring pinion	2	2
1800	15	O-ring cyl. barrel O.D.	2	4
	3+	O-ring bearing cap (bolted bearing cap)	1	1
	3+	O-ring bearing cap (threaded bearing cap)	1	1
	13/23	Back-up piston & cyl. head	6	12
		<b>SEAL MAINTENANCE KIT NO.</b>	<b>50280-1</b>	<b>50280-2</b>
3700	14**	Piston seals, (pre-loaded lipseal)	2	4
&	10	O-ring pinion	2	2
7500	15	O-ring cyl. barrel O.D.	2	4
	3+	O-ring bearing cap (bolted bearing cap)	1	1
	3+	O-ring bearing cap (threaded bearing cap)	1	1
	23	Back-up cylinder head	2	4
	24	O-ring cylinder head	2	4
		<b>SEAL MAINTENANCE KIT NO.</b>	<b>50307-1</b>	<b>50307-2</b>
15,000	14	O-ring piston	2	4
&	10	O-ring pinion	2	2
30,000	3	O-ring bearing cap	1	1
	15	O-ring cyl. barrel O.D.	2	4
	13	Back-up piston	4	8
	23	Back-up cyl. head	2	4
	24	O-ring cylinder head	2	4
		<b>SEAL MAINTENANCE KIT NO.</b>	<b>50486-1</b>	<b>50486-2</b>
75,000	14	O-ring piston	2	4
&	10	O-ring pinion	2	2
150,000	3	O-ring bearing cap	1	1
	15	O-ring cyl. barrel O.D.	2	4
	13	Back-up piston	6	12
	23	Back-up cylinder head	2	4
	24	O-ring cylinder head	2	4
		<b>SEAL MAINTENANCE KIT NO.</b>	<b>50560-1</b>	<b>50560-2</b>
300,000	14/24	O-ring piston & cyl. head	4	8
&	10	O-ring pinion	2	2
600,000	3	O-ring bearing cap	1	1
	15	O-ring cyl. barrel O.D.	2	4
	13/23	Back-up piston & cyl. head	8	16

Each kit includes the quantities of seals indicated.

Part numbers shown are for seals made of BUNA-N COMPOUND.  
Seals of other compounds are also available.

ALWAYS USE MODEL NUMBER AND SERIAL NUMBERS WHEN ORDERING PARTS.

\* Refer to maintenance instructions FS105 or FS106

\*\* Back-up rings, item 13, not required with preloaded lipseals.

+ O-rings included for both the threaded and bolted design of bearing caps.

**Subject to Change Without Prior Notice.**